

## Effect of Mg-doping and Fe-doping in Lead Zirconate Titanate (PZT) Thin Films on Electrical Reliability

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Uniformly acceptor doped  $\text{Pb}(\text{Zr}_{0.48}\text{Ti}_{0.52})\text{O}_3$  (PZT) films with 2 mol. % Mg or Fe prepared by chemical solution deposition exhibited decreased dielectric constants and remanent polarizations relative to undoped PZT. For highly accelerated lifetime testing (HALT) at 200 °C and an electric field of 300 kV/cm in the field up direction, the HALT lifetimes ( $t_{50}$ ) for undoped, Mg-doped, and Fe-doped PZT films were shortened from  $2.81 \pm 0.1$  to  $0.21 \pm 0.1$  and  $0.54 \pm 0.04$  h, respectively. Through thermally stimulated depolarization current measurement, significant  $\text{V}^{\dagger\dagger}\text{O}$  electromigration was found in homogeneously Mg-doped PZT thin films, a major factor in their short HALT lifetime. Because the concentration of oxygen vacancies increases with uniform acceptor doping, the lifetime decreases. In contrast, when a thin layer of Mg-doped or Fe-doped PZT was deposited on undoped PZT or Nb-doped PZT (PNZT), the HALT lifetimes were longer than those of pure PZT or PNZT films. This confirms prior work on PNZT films with a Mn-doped top layer, demonstrating that the HALT lifetime increases for composite films when a layer with multivalent acceptors is present near the negative electrode during HALT. In that case, the compensating electrons are trapped, presumably on the multivalent acceptors, thus increasing the lifetime.