

2016

# GRAPHENE AND BEYOND

From Atoms to Applications

May 9-10, 2016

## *Presenters*

### **Keynote Speaker**

Luigi Colombo, Texas Instruments

### **Invited Speakers**

Manish Chhowalla, Rutgers University

Ali Javey, University of California-Berkeley

Brian LeRoy, University of Arizona

Nicholas J. Borys, Molecular Foundry

Alexey Chernikov, Columbia University

Hui Zhao, University of Kansas

Xiaoxiang Xi, Penn State University

Jiwoong Park, Cornell University

Mark C. Hersam, Northwestern University

Raymond Schaak, Penn State University

Kai Xiao, Oak Ridge National Laboratory

Joshua Robinson, Penn State University

Susan Fullerton, University of Pittsburgh

Marija Drndic, University of Pennsylvania

James C. M. Hwang, Lehigh University

Stephen McDonnell, University of Virginia

Hongtao Yuan, Stanford University

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*Keynote Speaker*

## **Two-Dimensional Materials: An Industry Perspective**

Luigi Colombo

Fellow, External Research Development Group, Texas Instrument

email: colombo@ti.com

**Abstract:** The isolation of graphene, now over a decade ago, has given rise to the revitalization of many two-dimensional materials (2DM). The 2DM materials under investigation, in addition to graphene, include hexagonal boron nitride (h-BN), semiconducting, metallic, and superconducting transition metal dichalcogenides (TMD). Graphene has received a lot of attention because of its superior physical and chemical properties but because of its semi-metallic behavior it has limited use for electronic applications. Transition metal dichalcogenide materials on the other hand provide what neither graphene nor h-BN can, intermediate bandgaps that can be used to create new heterostructure devices. Hexagonal boron nitride on the other hand is an insulator and has demonstrated to be an excellent dielectric for graphene devices and perhaps it will be for TMDs as well, however growth of high quality uniform thin films remains elusive. A number of devices structures using TMDs are currently under evaluation, some of the devices are based on tunneling which can be used to lower the voltage and power dissipation of the logic gate. However, growth of TMDs and h-BN presents significant challenges that are very different from those of existing cubic elemental and compound semiconductors. The TMD and h-BN materials growth technology is very immature and requires significant resources to achieve properties required for future electronic devices. In this presentation I will provide an overview of the current status of graphene, h-BN and TMD materials, and compare these technologies to existing compound semiconductors. In addition, I will discuss critical aspects of chalcogenide thin film growth that need to be addressed in order to achieve high quality TMD heterostructures.

*Invited Speaker*

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## Importance of Contact Resistance in Catalysis and Electronics based on 2D Transition Metal Dichalcogenides

Professor Manish Chhowalla

Rutgers University, Materials Science and Engineering Department

email: manish1@rci.rutgers.edu

**Abstract:** Two-dimensional transition metal dichalcogenides (2D TMDs) — whose generalized formula is  $\text{MX}_2$ , where M is a transition metal of groups 4–7 and X is a chalcogen — consist of over 40 compounds. Complex metal TMDs assume the 1T phase where the transition metal atom coordination is octahedral. The 2H phase is stable in semiconducting TMDs where the coordination of metal atoms is trigonal prismatic. High performance of electronic and optoelectronic devices have been demonstrated with semiconducting TMDs while interesting condensed matter effects such as charge density waves and superconductivity have been observed in bulk metallic 1T phase TMDs. However, stability issues have hampered the study of interesting phenomena in two-dimensional 1T phase TMDs. Recently there has been a surge of activity in developing methodology to reversibly convert 2D 2H phase TMDs to 1T phase. In contrast with typical phase transformation conditions involving pressure and temperature, phase conversion in TMDs involves transformation by chemistry at room temperature and pressure. Using this method, we are able to convert 2H phase 2D TMDs to the 1T phase or locally pattern the 1T phase on 2H phase 2D TMDs. The chemically converted 1T phase 2D TMDs exhibit interesting properties that are being exploited for catalysis for hydrogen evolution reaction, source and drain electrodes in high performance field effect transistors, and as electrodes for energy storage. In this contribution, I will demonstrate that it is the decrease in contact resistance that is crucially important in improving the performance of FETs with phase engineered electrodes as well as 1T phase catalysts for hydrogen evolution reaction.

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5. Voiry, D., Goswami, A., Koppera, Rajesh., e Silva, C. D. C. C., Kaplan, D., Fujita, T., Chen, M., Asefa, T. and Chhowalla, M. “**Covalent functionalization of monolayered transition metal dichalcogenide by phase engineering**” *Nature Chemistry* 7 no.1 (2014):45-49. doi:10.1038/nchem.2108

## **2D Layered Semiconductors: From Material Properties to Device Applications**

Ali Javey, Ph.D.

University of California, Berkeley

Conexant Systems Distinguished Professor

Professor of Electrical Engineering and Computer Sciences

Program Leader, Electronic Materials, LBNL

Co-Director, Bay Area PV Consortium

Co-Director, Berkeley Sensor & Actuator Center

Associate Editor, ACS Nano

email: [ajavey@eecs.berkeley.edu](mailto:ajavey@eecs.berkeley.edu)

**Abstract:** Two-dimensional (2-D) semiconductors exhibit excellent device characteristics, as well as novel optical, electrical, and optoelectronic characteristics. In this talk, I will present recent advancements in defect passivation, contact engineering, surface charge transfer doping, and heterostructure electronic and optoelectronic devices of layered chalcogenides. Recently, a defect repair/passivation technique has been developed using a simple solution treatment that allows for observation of near-unity quantum yield in monolayer MoS<sub>2</sub>. The work presents the first demonstration of an optoelectronically perfect monolayer. Forming Ohmic contacts for both electrons and holes is necessary in order to exploit the performance limits of enabled devices while shedding light on the intrinsic properties of a material system. In this regard, I will discuss different strategies, including the use of surface charge transfer doping at the contacts to thin down the Schottky barriers, thereby, enabling efficient injection of electrons or holes. Thus, high performance n- and p-FETs with various 2D materials have been demonstrated. Additionally, I will discuss the use of layered chalcogenides for various heterostructure optoelectronic and electronic device applications, exploiting charge transfer at the van der Waals heterojunctions. I will also present progress towards achieving tunnel transistors using layered semiconductors.

*Invited Speaker*

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## **Imaging and Spectroscopy of Van der Waals Heterostructures**

Brian LeRoy

Associate Professor, University of Arizona, Department of Physics

email: [leroy@physics.arizona.edu](mailto:leroy@physics.arizona.edu)

web: <http://www.physics.arizona.edu/~leroy>

**Abstract:** The ability to create arbitrary stacking configurations of layered two-dimensional materials opens the way to the creation of designer band structures in these materials. Graphene on hexagonal boron nitride (hBN) is an example of such a van der Waals heterostructure where the electronic properties of the composite material can be different from either individual material. These van der Waals heterostructures can be formed using a wide variety of layered materials including from transition metal dichalcogenides, graphene and topological insulators. This talk will mostly focus on devices consisting of graphene coupled to other layered materials. The lattice mismatch and twist angle between the layers produces a moiré pattern and affects their electronic properties. For graphene on hBN, the long wavelength moiré pattern creates a new set of superlattice Dirac points. In addition, applying pressure leads to changes in the preferred stacking configuration and favors a commensurate stacking. In graphene on transition metal dichalcogenides, the interaction between the materials leads to the presence of new states in graphene and the ability to tune the band offsets. Lastly, we will discuss results for transition metal dichalcogenides where we observe a large spin-splitting and a spinvalley-layer coupling.

## **The Anatomies of Excitons and Structurally-Dependent Photophysics in Monolayer-MoS<sub>2</sub>**

Nicholas J. Borys

Molecular Foundry, Lawrence Berkeley National Lab

email: [njborys@lbl.gov](mailto:njborys@lbl.gov)

web: <http://njborys.us/>

**Abstract:** The tightly bound exciton complexes of monolayer-MoS<sub>2</sub> and other two-dimensional transition metal dichalcogenide semiconductors constitute a new class of nanoscale electronic excitations. While it is tempting to assume that these states are analogous to excitons in conventional two-dimensional quantum wells, the atomically thin width, piezoelectricity, many-body interactions and intricate band structure of monolayer-MoS<sub>2</sub> combine to produce a unique collection of unanticipated phenomena that defy such simplifications. Exploiting their strong light-matter interactions, a broad arsenal of near-field and conventional optical microscopy and spectroscopy tools has been used to explore and develop a better understanding of this rich suite of photoexcitations. Signatures of conventional two-dimensional excitons (i.e., a Rydberg-like progression of bound states leading to a continuum of free carrier excitations) are identified in sub-gap optical excitation resonances but are additionally augmented by an unexpected manifold of above-gap resonances from higher-energy states in an altogether different region of the Brillouin zone. Moreover, spatially mapping the efficiency, transient dynamics and energetics of the excitonic photoluminescence has uncovered a striking diversity of photophysics in these two-dimensional systems. Single flakes of synthetic monolayer-MoS<sub>2</sub> are found to be composed of distinct regions with remarkably unique optoelectronic traits. The physical origins of these disparate regions, which include disordered peripheral edges, interiors patterned with nanoscale charge puddles, and defective grain boundaries, can be traced to both external stimuli as well as the temporal dynamics of the growth process, and overall, highlight the potential of using two-dimensional transition metal dichalcogenides as a canvas in which specific excitonic functionalities can be patterned.

*Invited Speaker*

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## Tuning Many-Body Interactions in 2D Semiconductors

Alexey Chernikov

Columbia University, USA

University of Regensburg, Germany

email: [aac2183@columbia.edu](mailto:aac2183@columbia.edu)

**Abstract:** Since the discovery of graphene, a single sheet of carbon atoms, research focused on two-dimensional (2D) materials evolved rapidly due the availability of atomically thin, thermally stable, high-quality crystals with intriguing physical properties. The 2D materials naturally inherit major traits associated with systems of reduced dimensionality: strongly enhanced Coulomb interactions, efficient light-matter coupling, and sensitivity to the environment. In particular, the considerable strength of the Coulomb forces between the charge carriers introduces a rich variety of many-body phenomena. In the class of 2D semiconductors this leads to the emergence of strongly bound electron-hole quasi-particles, such as excitons, trions, and biexcitons, with unusually high binding energies and efficient light absorption.

In this talk, I will focus on the excitonic properties of 2D semiconductors, as exemplified in recent works on atomically thin transition metal dichalcogenides. The observation of exciton binding energies on the order of many 100's of meV and the marked deviation of the electron-hole attraction from the conventional Coulomb law will be discussed. The results reflect both strong carrier confinement and the distinctive nature of dielectric screening in atomically thin materials. I will further describe how non-equilibrium conditions such as strong photo-excitation and electrical doping can profoundly alter the many-body interactions in these systems.

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*Invited Speaker*

## **Ultrafast Electron Transport in and between 2D Materials**

Hui Zhao

Department of Physics and Astronomy, University of Kansas

email: [huizhao@ku.edu](mailto:huizhao@ku.edu)

**Abstract:** I will present our recent experimental studies on electron transport in and between monolayer semiconductors by using ultrafast laser techniques. Two regimes of the electron transport in 2D materials will be discussed. First, we used a transient absorption microscope to study diffusive motion of photocarriers in various 2D materials, such as black phosphorus and transition metal dichalcogenides (TMDs). Second, we injected ballistic charge currents in a TMD by using a coherent control technique, and time resolved the sub-nanometer and sub-picosecond ballistic motion of electrons and holes. In the second topic, we studied interlayer transport of electrons in different types of van der Waals heterostructures. First, we found that in heterostructures formed by monolayer TMD and graphene, excitons injected in TMD can efficiently transfer to graphene on a sub-picosecond time scale. Second, in heterostructures formed by two different TMD monolayers, type-II band alignments facilitate ultrafast charge separation and formation of long-lived charge transfer excitons. Finally, we fabricated 3-layer and 4-layer TMD structures with ladder band alignments, and time resolved the electron transfer across these single atomic layers and van der Waals interfaces between them.

*Invited Speaker*

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## **Collective Electronic States in Two-Dimensional Metallic NbSe<sub>2</sub>**

Xiaoxiang Xi

The Pennsylvania State University

email: [xzx2@psu.edu](mailto:xzx2@psu.edu)

**Abstract:** Atomically thin van der Waals materials have emerged as a frontier for both fundamental physics and device applications. Although novel single-particle and excitonic properties have been extensively studied, the collective electron phenomena in these materials remain less well understood. In this talk, we will discuss superconductivity and charge-density-wave (CDW) order in atomically thin group-V transition metal dichalcogenide NbSe<sub>2</sub> down to the monolayer limit [1,2]. Electrical transport measurements show that the superconducting transition temperature decreases monotonically with reducing the layer thickness. The temperature dependent Raman scattering, on the other hand, shows enhanced CDW order as the sample thickness reduces. While the former can be understood mainly as the result of reduced interlayer Cooper pairing, the latter arises from the enhanced electron-phonon coupling in atomically thin samples. Magnetotransport measurements further reveal the effect of spin-momentum locking, a consequence of broken inversion symmetry and strong spin-orbit coupling in monolayer NbSe<sub>2</sub>, on Cooper pairing and the in-plane upper critical fields. We will also discuss our recent progress on electrical tuning of the superconductivity and CDW in this 2D metal.

[1] X. Xi et al. Nature Nanotech. 10, 765 (2015).

[2] X. Xi et al. Nature Phys. 12, 139 (2016).

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*Invited Speaker*

## **Coloring, Stitching, and Twisting for Atomically Thin Circuitry**

Jiwoong Park

Associate Professor, Chemistry and Chemical Biology, Cornell University

email: [jpark@cornell.edu](mailto:jpark@cornell.edu)

**Abstract:** 2D layered materials are like color papers: they can be glued, stacked, cut and folded to form integrated devices with atomic thickness. In this talk, I will discuss how different 2D materials can be grown with distinct electrical and optical properties (coloring), how they can be connected laterally to form patterned circuits (stitching) and how their interaction with light can be designed by controlling the interlayer rotation and the valley degree of freedom (twisting).

*Invited Speaker*

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## Fundamentals and Applications of Two-Dimensional Nanoelectronic Heterostructures

Mark C. Hersam

Department of Materials Science and Engineering, Northwestern University

email: [m-hersam@northwestern.edu](mailto:m-hersam@northwestern.edu)

web: <http://www.hersam-group.northwestern.edu/>

**Abstract:** Two-dimensional materials have emerged as promising candidates for next-generation electronic and optoelectronic applications. As is common for new materials, much of the early work has focused on measuring and optimizing intrinsic properties on small samples (e.g., micromechanically exfoliated flakes) under idealized conditions (e.g., vacuum and/or cryogenic temperature environments). However, real-world devices and systems inevitably require large-area samples that are integrated with dielectrics, contacts, and other semiconductors at standard temperature and pressure conditions. These requirements are particularly challenging to realize for two-dimensional materials since their properties are highly sensitive to surface chemistry, defects, and the surrounding environment. This talk will thus explore methods for improving the uniformity of solution-processed two-dimensional materials with an eye toward realizing scalable processing of large-area thin-films. For example, density gradient ultracentrifugation allows the solution-based isolation of transition metal dichalcogenides (e.g., MoS<sub>2</sub>, WS<sub>2</sub>, MoSe<sub>2</sub>, and WSe<sub>2</sub>) and boron nitride with homogeneous thickness down to the single-layer level. Similarly, two-dimensional black phosphorus is isolated in solution with the resulting flakes showing field-effect transistor mobilities and on/off ratios that are comparable to micromechanically exfoliated flakes. In addition to solution processing, this talk will also report on the integration of two-dimensional materials with dielectrics and other semiconductors. In particular, atomic layer deposition of dielectrics on two-dimensional black phosphorus suppresses ambient degradation, thereby preserving electronic properties in field-effect transistors at atmospheric pressure conditions. Finally, gate-tunable p-n heterojunction diodes with Type I and Type II band alignments are demonstrated by integrating n-type single-layer MoS<sub>2</sub> with p-type semiconducting single-walled carbon nanotubes and pentacene, respectively.

**Bio:** Mark C. Hersam is the Walter P. Murphy Professor of Materials Science and Engineering and Director of the Materials Research Center at Northwestern University. He also holds faculty appointments in the Departments of Chemistry, Applied Physics, Medicine, and Electrical Engineering and Computer Science. He earned a B.S. in Electrical Engineering from the

University of Illinois at Urbana-Champaign (UIUC) in 1996, M.Phil. in Physics from the University of Cambridge in 1997, and a Ph.D. in Electrical Engineering from UIUC in 2000. His research interests include nanofabrication, scanning probe microscopy, semiconductor surfaces, and nanoelectronic materials. As a faculty member, Dr. Hersam has received several awards including the NSF CAREER Award, Beckman Young Investigator Award, ARO Young Investigator Award, ONR Young Investigator Award, Sloan Research Fellowship, Presidential Early Career Award for Scientists and Engineers, TMS Robert Lansing Hardy Award, AVS Peter Mark Award, MRS Outstanding Young Investigator Award, MacArthur Fellowship, and six Teacher of the Year Awards. Dr. Hersam is the co-founder of NanoIntegris, which is a commercial supplier of high performance nanoelectronic materials. Dr. Hersam is a Fellow of MRS, AVS, APS, AAAS, SPIE, and IEEE, and also serves as Associate Editor of *ACS Nano*.

*Invited Speaker*

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## **Colloidal Nanostructures of Two-Dimensional Metal Chalcogenides**

Raymond Schaak

DuPont Professor of Materials Chemistry, The Pennsylvania State University

email: [res20@psu.edu](mailto:res20@psu.edu)

**Abstract:** Two-dimensional (2-D) metal chalcogenides offer a wide range of interesting and useful functions, including high catalytic activity for key chemical transformations that underpin energy conversion and storage, light harvesting capabilities for solar cells, and unique thickness-dependent electronic and optical properties. We have been studying several model systems to learn how 2-D metal chalcogenide nanostructures form in solution and how their structures, morphologies, and properties can be controlled and tuned. For example, solution routes to the monochalcogenides GeSe, GeS, SnSe yield single-crystal 2-D nanosheets that are a useful platform for studying fundamental aspects of how such systems nucleate and grow. Similar solution routes to MoSe<sub>2</sub> and MoTe<sub>2</sub> dichalcogenide nanostructures provide access to unique nanosheet-derived morphologies with interesting structural and optical characteristics.

## **Isoelectronic Doping of MoSe<sub>2</sub> Monolayers for 2D Heterostructures**

Xufan Li, Ming-Wie Lin, Masoud Mahjouri-Samani, Alexander A. Puretzky, Juan C. Idrobo, Christopher M. Rouleau, David B. Geohegan, and Kai Xiao\*

Kai Xiao

Center for Nanophase Materials Sciences, Oak Ridge National Laboratory  
email: xiaok@ornl.gov

**Abstract:** Atomically thin two-dimensional (2D) materials and their heterostructures exhibit highly unusual behaviors. In this work, the isoelectronic doped (W and S) MoSe<sub>2</sub> monolayer crystals were synthesized by chemical vapor deposition (CVD) and pulse laser deposition (PLD). We investigated the effect of isoelectronic dopants on the bandgap and optoelectronic properties of monolayer of MoSe<sub>2</sub> crystals. We find that the electronic properties of atomically thin 2D MoSe<sub>2</sub> crystal can be modified significantly through controlled W doping, which lead to the p-type semiconducting properties after doping from n-type of MoSe<sub>2</sub>. Atomic-resolution annular dark field imaging revealed that the dopant atoms (W or S) substitute Mo or Se to form alloys and are randomly distributed in the hexagonal lattice. The vertical and lateral 2D heterostructures by controlled assembly and doping will be discussed. Our results show that the 2D heterostructures exhibit high persistent photoconductivity and excellent gate-tunable rectification behavior, which have the potential to deliver innovative applications in ultra-thin and flexible solar-energy devices and in micro- and nano-electronics.

**Acknowledgement:** Synthesis science sponsored by the Materials Science and Engineering Division, Office of Basic Energy Sciences, U.S. Department of Energy. Characterization science performed at the Center for Nanophase Materials Sciences, which is a DOE Office of Sciences User Facility.

*Invited Speaker*

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## **Growth in the Flatland: It's All About the Substrate**

Joshua Robinson

Corning Faculty Fellow, Materials Science and Engineering

Associate Director, Center for 2-Dimensional and Layered Materials (2DLM)

Co-Director, NSF-I/UCRC Center for Atomically Thin Multifunctional Coatings (ATOMIC)

The Pennsylvania State University

email: [jrobinson@psu.edu](mailto:jrobinson@psu.edu)

web: [sites.psu.edu/robinsonresearch](http://sites.psu.edu/robinsonresearch)

**Abstract:** The last decade has seen nearly exponential growth in the science and technology of two-dimensional materials. Beyond graphene, there is a huge variety of layered materials that range in properties from insulating to superconducting. Furthermore, heterogeneous stacking of 2D materials also allows for additional “dimensionality” for band structure engineering. Of particular interest are the layered chalcogenides, which range from superconductors to wide-bandgap semiconductors. One area that has not been given much focus in recent years, however, is how the substrate can control our ability to achieve the 2D layers with desired properties. In this talk, I will provide an overview of our understanding of how the substrate impacts 2D layer growth, doping, and transport.

**Acknowledgement:** This work is supported by a variety of sponsors including NSF, ARO, DTRA, DARPA, and AFRL.

## Nanoionic Two-Dimensional Memory

Susan Fullerton

Assistant Professor of Chemical and Petroleum Engineering, University of Pittsburgh

email: [fullerton@pitt.edu](mailto:fullerton@pitt.edu)

web: [fullertonlab.pitt.edu](http://fullertonlab.pitt.edu)

**Abstract:** A new approach to memory will be presented that relies on the electrostatic gating of 2D crystals using lithium ions. When  $\text{Li}^+$  is near the channel, image charge is induced in the channel resulting in a low resistance (1) state, and when the  $\text{Li}^+$  is moved away from the channel via field-effect, the channel is switched to the high resistance (0) state. The device design requires the development of a 2D electrolyte, crown ether phthalocyanine (CoCrPc) and  $\text{LiClO}_4$ , which provides energetically favorable sites to create the two states. Density functional theory calculations by Prof. KJ Cho's group at the U. of Texas at Dallas indicate that induced charge on the 2D crystal will modulate the energy barrier encountered by the ions, making fast switching ( $\sim 1$  ns) and long retention ( $> 1$  year) possible. Unlike resistive random access memory (RRAM), where conductive filaments are formed and broken, this memory concept relies on the physisorption of ions to the 2D crystal and there is no charge exchange. We have demonstrated the solution-phase deposition of an ordered monolayer of CoCrPc on graphene. After  $\text{Li}^+$  is introduced, programming measurements on graphene FETs show n-type doping with sheet carrier densities of  $\sim 4 \times 10^{12} \text{ cm}^{-2}$ . The doping is reversible, and the two states can be retained – even in the absence of a liquid solvent. The initial response is slower than predicted, and efforts are currently underway to understand the material properties that are limiting the switching speed. Guided by DFT calculations,  $\text{MoS}_2$  is being explored to replace graphene.

**Acknowledgement:** This work was supported in part by the Center for Low Energy Systems Technology (LEAST), one of six SRC STARnet Centers, sponsored by MARCO and DARPA, and NSF grant #ECCS-GOALI-1408425.

*Invited Speaker*

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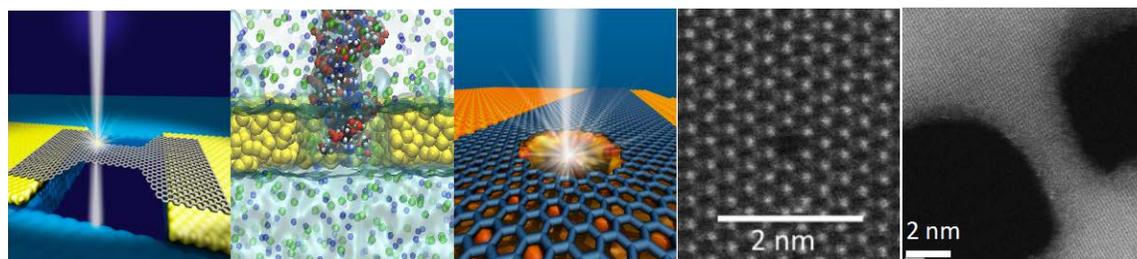
## 2D Materials Nanosculpting and Bio-Applications

Marija Drndic

Professor, Dept of Physics and Astronomy, University of Pennsylvania

email: drndic@physics.upenn.edu

**Abstract:** Electron beams constitute powerful tools to shape materials with atomic resolution inside a transmission electron microscope (TEM). I will describe experiments where we push the limits of device size to atomic scale in 2D materials beyond graphene ( $\text{MoS}_2$ ,  $\text{WS}_2$ ,  $\text{MoTe}_2$ , black phosphorous) and expand their function and precision, while addressing fundamental questions about structure and properties at nanometer and atomic scales. Experiments are performed *in situ* and *ex situ* TEM. *In situ* TEM experiments include fabrication of nanoribbons from novel two-dimensional materials down to sub-nm widths. *Ex situ* TEM experiments include the ultrafast, all-electronic detection and analysis of biomolecules by driving them through tiny holes – or nanopores – in thin membranes, including the efforts towards mapping a human genome under 10 min. As molecules are driven through nanopores in solution, they block the ion current flow resulting in current reductions from which molecule's physical and chemical properties are inferred. DNA, proteins, microRNA and other biomolecules can be analyzed. The temporal, spatial resolution and sensitivity in these experiments have been improved over the last few years thanks to advanced materials, device designs and new electronics.



From left to right: illustrations of nanoribbon sculpting with the electron beam; passage of a DNA molecule through a nanopore; illustration of nanopore drilling with an electron beam inside of the TEM; one-atom-large nanopore in a  $\text{MoS}_2$  sheet; armchair few-layer black phosphorous nanoribbon sculpted in the AC-TEM.

**References:** Rodriguez-Manzo *et al.*, ACS Nano 9 (6), 6555, 2015; Qi *et al.*, ACS Nano 9(4), 3510, 2015; Balan *et al.*, Nano Letters 14 (12), 7215, 2015; Drndic, Nature Nanotechnology 9, 743, 2014; Qi *et al.*, Nano Letters 14 (8), 4238, 2014; Rosenstein *et al.*, Nature Methods, 9 (5), 487, 2012.

## Phosphorene FETs – Promising Transistors Based on a Few Layers of Phosphorus Atoms

James C. M. Hwang

Professor of Electrical Engineering, Lehigh University

email: [jh00@lehigh.edu](mailto:jh00@lehigh.edu)

**Abstract:** This talk will review the emergence and progress within the past couple years of field-effect transistors (FETs) based on phosphorene, which is a new elemental two-dimensional atomic-layer material similar to graphene. However, unlike graphene, phosphorene has an intrinsic, direct and sizable bandgap making it a semiconductor instead of a semimetal. Yet, unlike in other two-dimensional semiconductors such as molybdenum disulfide, the carrier mobility in phosphorene is higher than that in single-crystal silicon. In a very short time, back-gated phosphorene FETs evolved into top-gated FETs, gate length was reduced to the sub-micron range, passivation by high- $k$  dielectric or hexagonal boron nitride was demonstrated with temporal, thermal and mechanical stability, ohmic contact was achieved down to cryogenic temperatures, and cutoff frequency was pushed above 10 GHz. These and other attractive characteristics of phosphorene promise the phosphorene FET to be a viable candidate for current-generation thin-film electronics, as well as future-generation ultra-thin-body low-power-consumption high-speed and high-frequency transistors.

**Bio:** Dr. James Hwang is Professor of Electrical Engineering at Lehigh University. He graduated with a B.S. degree in Physics from National Taiwan University in 1970, and completed M.S. (1973) and Ph.D. (1976) studies in Materials Science at Cornell University. After twelve years of industrial experience at IBM, AT&T, GE, and GAIN, he joined Lehigh in 1988. He cofounded GAIN and QED; the latter became a public company (IQE). Most recently, he was a Program Officer for GHz-THz Electronics at the Air Force Office of Scientific Research. He is a Life Fellow of the Institute of Electrical and Electronic Engineers. He has published more than 300 refereed technical papers with an h-index of 36 according to Google Scholar. He has been granted eight U. S. patents. His current research interests include electrical biosensing at the cellular and molecular levels, two-dimensional atomic-layer materials and devices, and radio-frequency micro-electromechanical systems.

*Invited Speaker*

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## **The Integration of 2D Materials Into Nanoelectronic Devices: The Impact of Defects and Interfaces**

Stephen McDonnell

Assistant Professor, Materials Science and Engineering, University of Virginia

email: [sjm3qf@virginia.edu](mailto:sjm3qf@virginia.edu)

**Abstract:** 2D materials, which include graphene, hexagonal boron nitride, and a plethora of transition metal dichalcogenide combinations, have electronic structures exhibiting metallic, semiconducting, and insulating properties. This promises devices with scalability to the atomic limit combined with tunable bandgaps that can be direct or indirect and defect free interfaces. Realizing this promise has not proved trivial. The inert surfaces do not provide ideal substrate for industry standard chemistry based processing techniques such as atomic layer deposition. Monolayer residues resulting from processes such as photolithography can impact device performance. Metal depositions can result in the formation of unexpected interface compounds that can dominate the contact behavior. The metal--semiconductor contact is also found to be highly sensitive to the deposition conditions such as pressure and deposition rate. Presented will be a summary of our work on identifying and overcoming these challenges with a focus on the metal--semiconductor interface.

## Generation and Electric Control of Spin-Coupled Valley Current in WSe<sub>2</sub>

Hongtao Yuan

Geballe Laboratory for Advanced Materials

Stanford Institute for Materials and Energy Sciences, SLAC National Accelerator Laboratory,  
Stanford University, California

email: [htyuan@stanford.edu](mailto:htyuan@stanford.edu)

**Abstract:** Recent efforts on two dimensional atomic layer materials, aiming at novel electronic properties and quantum phenomena beyond graphene, have attracted much attention for potential electronics/spintronics applications. Compared to the weak spin-orbit-interaction (SOI) in graphene, layered transition-metal chalcogenides MX<sub>2</sub> (M = Mo, W; X = S, Se, Te) have heavy 4d/5d elements with strong atomic SOI, providing a unique way to extend functionalities of novel spintronics and valleytronics devices based on valleytronics physics by considering the valley degree of freedom in MX<sub>2</sub> dichalcogenides. For example, in WSe<sub>2</sub>, with a layered honeycomb lattice and two inequivalent valleys in the *k*-space electronic structure in the hexagonal Brillion zone, due to the large separation of valleys in *k*-space and the resulting suppression of intervalley scattering, the valley index can be used in analogy to the spin in spintronics, opening a new research direction called ‘valleytronics’. Such a valley polarization achieved via valley-selective circular dichroism has been predicted theoretically and demonstrated with optical experiments in those MX<sub>2</sub> systems.

However, despite this exciting progress, the following two important issues in MX<sub>2</sub> valleytronics community remain elusive: 1) The most current understanding of their electronic structures is based on either theoretical investigations or indirect experimental techniques (e.g. optical measurements), leaving the detailed band structures elusive, especially the valley location (the band maxima/minima) in the BZ have not been experimentally confirmed yet. Therefore a direct detection for band dispersion becomes of great importance for valleytronics especially for those cleaved ultrathin mono- and bi-layer flakes hosting most of recently-reported exotic phenomena in the 2D limit. 2) The generation of a valley/spin current by the valley polarization in MX<sub>2</sub> remains elusive and a great challenge. A spin/valley current in MX<sub>2</sub> compounds caused by such a valley polarization has never been observed, nor its electric-field control.

In this talk, we will present the basic electronic structure of representative  $\text{MX}_2$ , obtained by angular resolution photoemission spectroscopy (ARPES), and investigate both the variation of the band minima/maxima (the valley locations) between these compounds and their band evolution from bulk to the monolayer limit. After having a systematic understanding of the band structure, we will demonstrate, within an electric-double-layer transistor based on  $\text{WSe}_2$ , the manipulation of a spin-coupled valley photocurrent whose direction and magnitude depend on the degree of circular polarization of the incident radiation and can be further greatly modulated with an external electric field. Such room temperature generation and electric control of valley/spin photocurrent provides a new property of electrons in  $\text{MX}_2$  systems, thereby enabling new degrees of control for quantum-confined spintronics devices.

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